



Here are the directions to reset the Newall M20 display:

Enter engineering mode, push: **PWR - Abs/Inc - PWR** Note: The "PWR" key refers to the bottom-most left button on the front of the display, not the rocker switch on the back.

Display now reads "Enter Loc"

Enter your unlock code: **1 - 2 - 3 - enter** (or whatever you reset the password to)

Display now reads "SELECT" in upper window

Push the **Y** axis key

Lower display should now read "mill" or "lathe" depending on which mode you previously selected

Push the down arrow key or number two key nine times: **2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2**

Lower display should now read "rst def"

Push the **enter** key

Lower display should now read "End"

Push the **enter** key

All display parameters should now be reset to the factory default settings